

The Zerust®/Excor® Natur-VCI™ series is an internationally certified fully biodegradable and compostable Volatile Corrosion Inhibiting (VCI) packaging material designed to protect metal components from rust and corrosion during shipment and short-term storage.

Zerust® Natur-VCI™ products, with a thickness of 60 microns (2.3 mil) or less, pass the NACE Standard TM0208 VCI corrosion protection test to level 3, but also meet international standards for compostable plastics including ASTM D6400, EN 13432, and are certified 100% compostable by TUV Austria.

End of Life Disposal

Natur-VCI™ film is engineered for safe disposal in a professionally managed composting facility, where the carbon in the film is utilized as a food source by micro-organisms to completely breakdown the plastic into humus, water and CO₂. The





resulting humus can be used as a natural fertilizer and/or soil amendment in agriculture. Natur-VCI™ meets the ASTM D6400 "Standard Specification for Labeling of Plastics Designed to be Aerobically Composted in Municipal or Industrial Facilities" and is certified (Cert # TA8012004702) by TUV Austria for the European EN 13432 standard "Packaging - Requirements for packaging recoverable through composting and biodegradation - Test scheme and evaluation criteria for the final acceptance of packaging."

Benefits

in one step

Certified Compostable

Powerful and safe* corrosion protection and packaging combined

Provides enhanced mechanical performance properties in terms of tensile strength, resistance to tearing, elongation at tear and puncture resistance in conformity with DIN EN ISO 527-3/2/200 and ASTM D1709/A. In many cases these properties allow the implementation of thinner films (i.e. 2.3 mil rather than 4 mil), allowing customers to reduce the environmental impact

Metals components are ready for use and assembly directly after being taken out of the packaging

Carbon Savings

By replacing 100 metric tons (100,000 kg) of conventional polyethylene plastic VCI packaging with Natur-VCI™, the following equivalent environmental benefits are achieved.**







Reduction in CO₂ emissions equivalent to 25 cars driven for a year for every 100 metric tons of VCI film



Reduction in CO₂ emissions equivalent to the consumption of 50,262 Liters of gasoline for every 100 metric tons of VCI film



Reduction in CO₂ emissions equivalent to the carbon sequestered by 1,951 tree seedlings grown for 10 years for every 100 tons of VCI film

Application Type

Storage Shipping Work in progress

**WARN MODEL. Source: US EPA Greenhouse Gas Equivalencies Calculator (as of September 2019).

^{*}Safe for people. This product does not pose a health hazard to users due to its classification as an article according to EU REACH, UN GHS, US OSHA HazCom and CA WHMIS regulations.

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Availability

Zerust®/Excor® Natur-VCI™ Film is a custom product. Contact a Zerust® account manager for pricing and availability.



Zero-Waste

After parts* are shipped to the end user, the Natur-VCI[™] bags may be reused to collect food scraps at the end user's facility and sent to their local compost site. Natur-VCI[™] meets ASTM D6400 and is certified by TUV Austria (Cert # TA8012004702).

*Parts cannot be coated with rust preventative oils, unless oil is certified compostable.



Precautions

Do not use for:

- Outdoor protection
- Components coated with rust preventative oils, unless oil is certified compostable
- Components leaking or dripping with oils/fluids



Safety

- Safe for people. This product does not pose a health hazard to users due to its classification as an article according to EU REACH, UN GHS, US OSHA HazCom and CA WHMIS regulations.
- Zerust® VCI chemistry is safe for sensitive electronics. No galvanic effects, residues or changes in the properties of metals. The protective molecules dissipate upon opening of package.

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Description	Zerust®/Excor® Natur-VCI™ Film is a fully biodegradable and compostable polymer volatile corrosion inhibiting (VCI) packaging product.			
Appearance	Typical color is translucent green. Subject to order minimums.			
Types of Metal Protected	Ferrous (steel, iron and alloys) and non-ferrous (aluminum copper, brass, bronze, and galvanized).* *Given the higher water vapor transmission rate of Natur-VCI** compared to PE, for yellow metals, it is critical to evaluate the usage condition before recommending for use in high temperature and humidity.			
Protection Life	Protects clean dry metals for up to 6 months when used correctly.			
Storage	Store in original packaging away from direct sunlight in conditions below 85°F (30°C) and 50% RH for up to 1 year			

from the date of shipment.

End of Life Disposal This product is intended to be disposed in an industrial composting facility after use in order to reduce environmental impact.

Property	Direction (Machine or Transverse)	Zerust® Natur-VCI™ Film*	ASTM Test Method
Density	-	1.26-1.28 gm/cm ³	D792-13, Method A
Dart Impact Resistance	-	> 500 g	D-1709
Toor Strongth	MD	100-200 gf	D-1938
Tear Strength	TD	200-400 gf	D-1936
Tancila Ctranath	MD	28-40 MPa	D 003
Tensile Strength	TD	28-40 MPa	D-882
Flore mations at Durali	MD	500-900 %	D 003
Elongation at Break	TD	500-900 %	D-882
Vapor Inhibiting Ability (VIA)	-	Pass	NACE TM0208
Water Vapor Transmission Test	-	11-14 (g/100 in².day) @37.8°C (100°F)/90% RH	ASTM F-1249

^{*} Typical values, not meant to be a specification.

Please refer to the Safety Data Sheet and the Processing Guide for specific handling and processing instructions.

DECLARATION

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